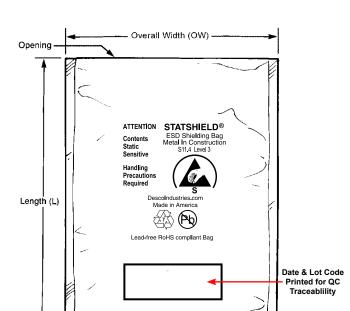
STATSHIELD® METAL-OUT SERIES





Specifications:

Standard Document ANSI/ESD S541 (ANSI/ESD S20.20)

ANSI/FSD S114

Outer Surface

Inner Surface

Electrical Properties

Surface Resistance:

Charge Generation

Typical Values

Meets Requirements of: ESD Protective Packaging Level 3 Technical Requirements

Test Procedures/Method

ANSI/FSD STM11 31 FIA 541

 $1 \times 10^4 \text{ to} < 1 \times 10^8 \text{ ohms}$ ANSI/FSD STM11 11 $1 \times 10^4 \text{ to} < 1 \times 10^{11} \text{ ohms}$ ANSI/ESD STM11.11

Discharge Shielding <20 nJ

Capacitance Probe (to dissipate 1 KV) <30 volts

Teflon: -0.03 nC/sq. in. Quartz: +0.10 nC/sq. in. Modified Incline Plane Modified Incline Plane

ANSI/EIA-541/Appendix E, 1kV Discharge

Physical Properties:

Puncture Resistance

Heat Seal

Silicone

Non-corrosive

Marking Adhesion

Film Thickness Nominal 0.003" (0.0762mm) ±10% Width (Inside Dimensions) Nominal -0" / + 0.125" Length (Inside Dimensions) Nominal ± 0.125" Light Transmission 40% (Tobias)

>10 lbs >10 lbs/in

Pass Not detected

Pass

MIL-STD-3010, 1003

ASTM D-1003 MIL-STD-3010, 2065 375°F. 1/2 sec 60 psi MIL-STD-3010. M3005

ASTM E168

IPC-TM-650 2 4 1

Chemical Properties

Corrosion No effect on aluminum, copper, silver, Sn-Pb coated foil,

stainless steel, low carbon steel

High Performance Static Dissipative Abrasion Resistant Coating Aluminum Shielding Laver Low Charging Static Dissipative Proprietary Polyester Layer Low Charging Static Dissipative Proprietary Inner Polyethylene Layer

Width (W

Side Weld Seals 3/8 in. (±0.10)

ANSI/ESD S541 Section 6.2 Outside an EPA

"Transportation of sensitive products outside of an EPA shall require packaging that provides:

- 1. Low charge generation
- 2. Dissipative or conductive materials for intimate contact
- 3. A structure that provides electrostatic discharge shielding."

RoHS 2, REACH and Conflict Minerals Statement

None of the RoHS 2 restricted materials, or REACH substances of very high concern as of 2015/12/17, or Conflict Minerals are intentionally added in manufacturing this product. Ref: European Directive 2011/65/EC Article 4.1. and Regulation (EC) No. 1907/2006/CE. See Protektive Pak's Limited Warranty ProtektivePak.com.

Made in the

United States of America

Statshield® and Statfree® are Registered Trademarks of Desco Industries Inc. See Bag Selection Chart Click HERE.

Specifications and procedures subject to change without notice.

Weld

Soft Fold Bottom

Statshield® bags are packaged 100 per package in an oversized shielding bag. See Shielding Bag Storage at TB-7057.

Mixed Unsortable Plastic Scrap Mixed unsortable plastic scrap shall contain assorted plastics

of multiple grades that are co-extruded, bonded or laminated

together which are unsortable into individual grades Protektive Pak's bags are recyclable

STATSHIELD® BAG, SHIELDING, METAL-OUT

PROTEKTIVE PAK

13520 MONTE VISTA AVENUE, CHINO, CA 91710 PHONE (909) 627-2578 ProtektivePak.com

DRAWING NUMBER 48750

DATE: June 2016

PROTEKTIVE PAK

Weld