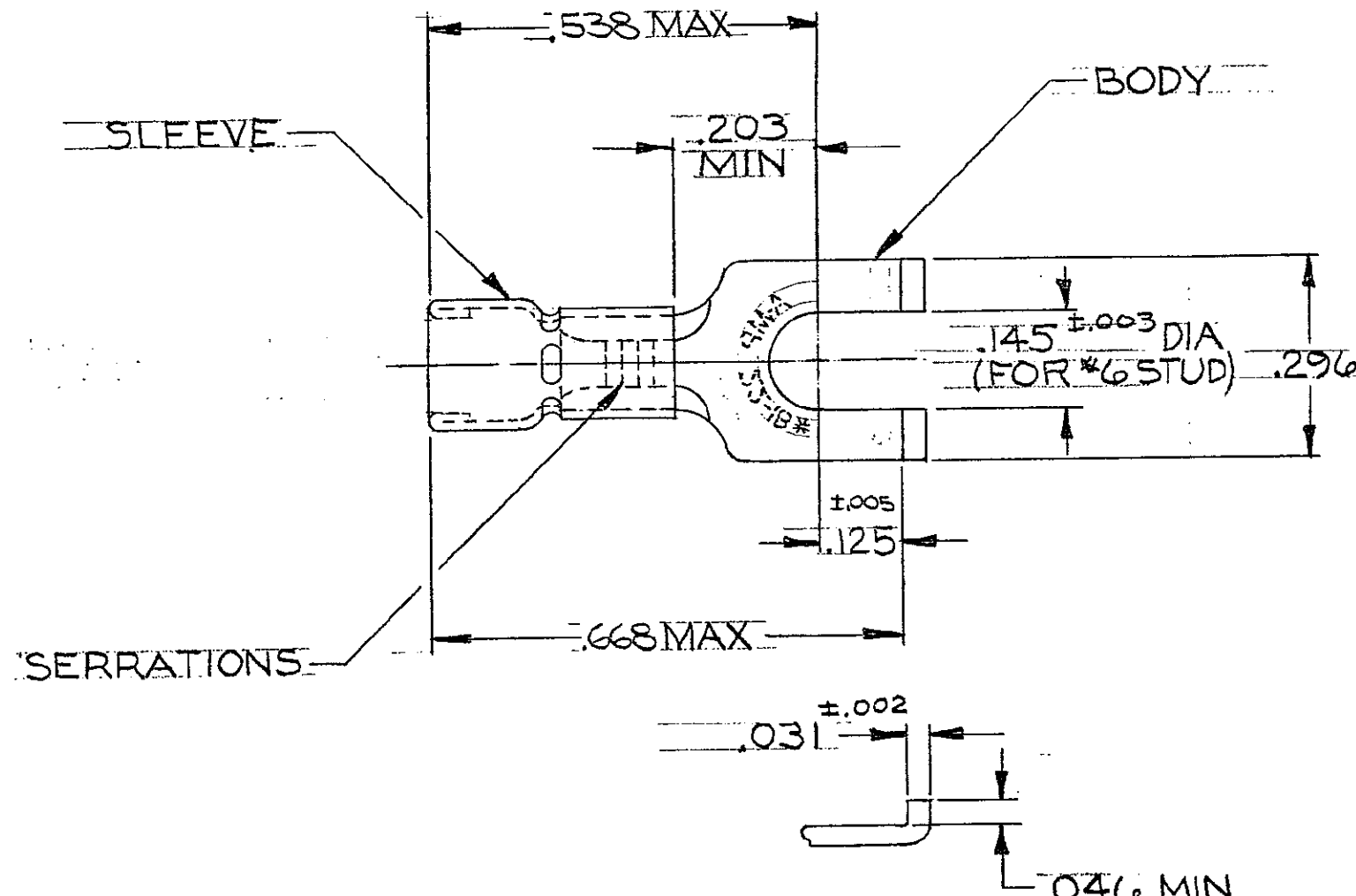


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FOR WIRE INS. DIA. SEE TABLE II  
MARKING 22-18 FOR MILITARY  
COMMERCIAL RANGE 22-16

REVISIONS				
ZONE	LTR	DESCRIPTION	DATE	APPROVED
	A	REDRAWN & ADDED 2--0 NPS 6T-0093	7/27/67	RHW
	B	REVISED PER ECN F-413	5-15-69	F.C.Y.
	C	REV. #ADDED TAPE NO.'S.	5-4-71	F.C.Y.
	D	INACTIVATED 2-32419-2 P-9241 DDT	11-25-81	JY M
	E	INACTIVATED 2-32419-0 P-9377 DDT	4-23-82	JY M
	F	2--0 REACTIVE P-10232	7-13-83	Pjm
	G	OBS. 2--2 REV G 2590	10-12-87	PMF
	H	OBSOLETE 2--0 PER G-4112	9-1-88	DJT
	J	REV PER G-5414	2/1/90	DKS/PJR
	K	ADDED 1 PER PA 97-87 ; 0L20-0156-97	7/14/97	ME/SG
	L	REV/ 0L20-0191-97	8/14/97	ME/SG

TABLE I

QTY	DESCRIPTION	PART NO.	MATERIAL & FINISH
1000	LOOSE PIECE	32419-1	BODY: GOLD PLT (MIL-G-45204 OVER NICKEL PLT) SLEEVE: TIN PLT (ASTM-B-545) (QQ-N-290)
1000	LOOSE PIECE	32419	SLEEVE & BODY: COPPER (ASTM-B152) TIN PL (ASTM-B-545)

TABLE II

PART NO.	INSUL. DIA.	PART NO ON TAPE
32419-1	.080-.125	—
<del>2-32419-0</del>	.115 MAX	<del>2-32419-2</del> OBSOLETE
32419	.080-.125	2-32419-1

UNLESS OTHERWISE SPECIFIED DIM. ARE IN INCHES. TOLERANCES ON: DECIMALS ±.008 ANGLES ± 5°

CONTRACT NO. H

DR 3/27/67

CHK 3/27/67

APPD 3-28-67

OSGN APPD

OTHER APPD

HEAT TREAT ANNEALED

FINISH SEE TABLE I

AMP INCORPORATED HARRISBURG, PENNSYLVANIA

NAME WIRE TERMINAL

DIAMOND GRIP-FLANGED SPADE

WIRE SIZE: 22-16

SIZE B CODE IDENT NO. 00779 NUMBER 32419

SCALE 4:1 WT CALC ACTUAL SHEET 1 OF 1

AMP INFO  
LOC G PRINT/DIS 14/1

CUSTOMER DRAWING